

UNo. MAT. OD-MAX ID-MIN LENGTH WORK FACE ATC MODE RPM LTUR DIA
 0 CBN STL 5. 3. 5. 0. 0 2500

UNo. UNIT PAT. HEAD SPDL PUSH CHUCK W1 W2 Z-OFFSET C1 C2 C-OFFSET LTUR ESC TNo
 1 TRANSFER MOVE ◆ ◆ ◆ ◆ ◆ 0. 55. ◆ ◆ ◆ 0. 1

UNo. UNIT PAT. SP1 / SP2
 2 2 WORKPC START LOWR/UPPR

UNo. UNIT PAT. HEAD SPDL
 3 HEAD SIN 1 ◆

UNo. UNIT PART POS-B CPT-X CPT-Z FIN-X FIN-Z
 4 BAR OUT 0. 5. 0. 0. 0.
 SNo. TOOL NOM. No. # PAT. DEP-1 DEP-2/NUM. DEP-3 FIN-X FIN-Z C-SP FR M M M
 R 1 GENERAL OUT 1. A/ 0 0.1 ◆ ◆ ◆ ◆ ◆ 900 0.015
 FIG PTN S-CNR SPT-X SPT-Z FPT-X FPT-Z F-CNR/\$ R/th RGH
 1LIN ◆ ◆ 4.9 1. ◆

UNo. UNIT PAT. HEAD SPDL
 5 HEAD SIN 2 ◆

UNo. UNIT PART POS-B CPT-X CPT-Z FIN-X FIN-Z
 6 BAR IN 180. 3. 5. 0. 0.
 SNo. TOOL NOM. No. # PAT. DEP-1 DEP-2/NUM. DEP-3 FIN-X FIN-Z C-SP FR M M M
 R 1 GENERAL IN 10. B 0 0.1 ◆ ◆ ◆ ◆ ◆ 900 0.015
 FIG PTN S-CNR SPT-X SPT-Z FPT-X FPT-Z F-CNR/\$ R/th RGH
 1LIN ◆ ◆ 3.1 4. ◆

UNo. UNIT PAT. SP1 / SP2
 7 2 WORKPC END ◆

UNo. UNIT No. # M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12
 8 M-CODE 1

UNo. UNIT CONTI. REPEAT SHIFT NUMBER ATC RETURN LOW RET. WORK No. EXECUTE
 9 END 0 ◆ ◆ 0 0 HOME HOME ◆